

# CHEFTOP™ - BAKERTOP™ MIND.Maps

INSTALLATION MANUAL



# CHEFTOP™ - BAKERTOP™ MIND.Maps

## INSTALLATION PART

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### Introduction

Dear Customer.

We thank you for having purchased an oven / complementary accessory from the **CHEFTOP-BAKERTOP MIND.**Maps<sup>TM</sup> line.

These ovens are the climax of Unox research and guarantee minimum occupation of space with superlative performance while offering outstanding cooking management at any condition of use and load.

The **CHEFTOP-BAKERTOP MIND.Maps™** ovens use UNOX's finest patented technology, which is the result of collaborations with master chefs and the world's leading research institutions.

A wide array of available accessories make these ovens extremely versatile and streamline everyday kitchen duties.

### **Forward**

This booklet shows the installation of **CHEFTOP-BAKERTOP MIND.Maps™** line of appliances.

The **CHEFTOP MIND.Maps™** line of ovens, together with their accessories, allow to complete cooking solutions using the **MAXI.Link** technology dedicated to superb cuisine, such as: **SlowTop** oven with temperature maintainer and combination of two or more ovens.

**CHEFTOP MIND.Maps™** are available in gas and electric models; they have digital controls and their capacities are as follows: 5, 10 **GN 1/3** - 5 **GN 2/3** - 3, 5, 7, 10, 20 **GN 1/1** - 6, 10, 20 **GN 2/1**.

The ovens of the **BAKERTOP MIND.Maps™** line, along with their accessories, make it possible to create complete BAKING STATIONS for the production of pastry and baked goods. With these ovens, it is possible to cook: puff pastry, sponge cakes, biscuits, choux pastry, croissants, pizza, focaccia bread, panettone cakes and leavened goods.

The **BAKERTOP MIND.Maps™** models are available in gas and electric models, have digital control and the following capacities: 4, 6, 10, 16 trays 600x400.

All electric ovens are available, depending on the equipment, in the **ZERO**, **ONE** or **PLUS** versions; this allows you to choose either one of the simpler versions or the very best of UNOX practicality and innovation. Gas ovens are available in the **PLUS** version only.

The **ZERO** versions are only available for the electric models 5/7/10 GN 1/1.



We recommend you thoroughly read this manual for all instructions on how to maintain the aesthetic and functional qualities of your purchased product intact.

## **Explanation of pictograms**

The installation and user instructions are valid for all models unless otherwise specified by the following pictograms:



Danger! Situation presenting immediate danger, or a hazardous situation which could cause injury or death.



Danger: fire hazard!



Tips and useful information



Danger: electric shock!



Earthing symbol



Read the instruction manual



Equipotential symbol



Danger: risk of burns



Consult other chapter

## Safety regulations for installation

- Read this guide carefully before installing or maintaining the appliance, and conserve this guide with care for any future consultation of users.
- All installation, assembly and non-routine maintenance operation must be performed exclusively by qualified technicians that are authorized by UNOX, in compliance with the regulations in force in the user country, with respect to the regulations on systems and work safety.
- Disconnect the oven from its electrical and gas supplies before installation or maintenance (only for gas ovens).
- Check that systems are compliant to the installation country standards and to the specifications indicated on the appliance rating plate before installing the appliance.
- Interventions, tampering or modifications not expressly approved that do not comply with the instructions in this manual could cause damage, injury or death.
- Furthermore, interventions, tampering or modifications not expressly authorised that do not comply with the indications in this manual shall invalidate the guarantee.
- Installation or maintenance that fails to respect the indications in this manual may cause damage, injury or fatal accidents.
- Persons not involved with appliance installation may not pass through or occupy the work area during appliance assembly.
- If the equipment is installed on mobile bases or stacked in columns, be sure to use only UNOX components and respect the instructions on their packaging.
- Given their potential danger, the packaging materials must be kept out of reach of children and animals, and correctly disposed of in compliance with local regulations.
- The ratings plate provides essential technical information that is of utmost importance for any appliance maintenance or repairs. Do not remove, damage or modify the plate.
- Failure to follow these instructions can cause damage and injury or death, voids the warranty and exempts UNOX from any liability.
- The parts protected by the manufacturer or his agent shall not be adjusted by the installer.
- The appliance can be used by children of 8 years and over and by people with reduced physical, sensory or mental capabilities or people lacking the experience or knowledge needed, provided they are supervised or have received instructions on how to use the appliance safely and that they understand the inherent dangers. Children must not play with the appliance. User cleaning and maintenance must not be carried out by unsupervised children.
- When cleaning any component or accessory NEVER use water jets.
- The new hose-sets supplied with the appliance are to be used for the connection to the water supply network. Old hose-sets should not be reused.
- For proper electrical connections, the appliance must:
  - Be wired into an equipotential system in accordance with current regulations. This connection must be performed between different appliances with the terminal marked with the equipotential symbol . The cable must have a maximum cross-section of 10 mm² (pursuant to standard CEI EN 60335-2-36) and be yellow-green.

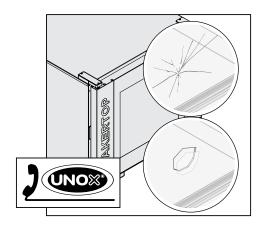
- Be connected to the mains earth (a) (green-yellow wire).
- Be connected to a thermal differential switch in compliance with the regulations in force (0.03A, type A).
- Be connected to a main circuit-breaker that enables complete disconnection in category III over-voltage conditions.

### Only for gas ovens

- Appliances must be installed in areas:
  - that comply to the safety requirements called for by the standards in force;
  - that have adequate ventilation. Make sure that air is continually refreshed from the outside to ensure correct combustion and to avoid the formation of volatile substances hazardous to health and risk of suffocation!
- Make sure:
  - that installation is performed by respecting the safety regulations of the country of use and of the gas company;
  - that the ventilation inlets and the appliance exhausts are not obstructed (e.g. objects and walls);
  - that the type of gas available corresponds to the type indicated on the rating label:
  - that the gas pipe diameters meet the required measurements;
  - that components not supplied by UNOX used for installation comply with the regulations in force of the country of use;
  - that the connection pipe pressure equals that of the gas supply inlet;
  - that maximum gas piping inlet pressure is 55 mbar; pressures may not exceed this threshold.
- After connection to the gas supply, check for gas leaks of the components by preferably using non-corrosive foams. Never use flames!
- Upon commissioning a qualified technician authorised by UNOX must analyse the burner exhaust gases (CO and  ${\rm CO_2}$ ) and record the registered values on the appliance.

## RISK OR ELECTRICAL SHOCK

- Do not open the compartments marked with these symbols: opening is reserved to qualified personnel authorised by UNOX. Failure to observe this regulation invalidates the guarantee and may cause damage or (fatal) injuries.



If the appliance glass is chipped or damaged, it must be replaced immediately by contacting an authorised support service centre. **Do not use the oven. Risk of exploding glass.** 



### UNPACKING THE EQUIPMENT

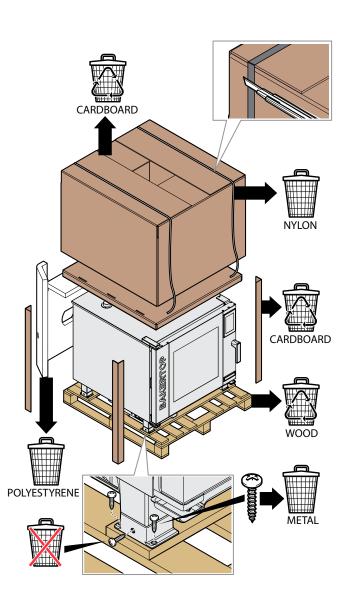
Check the package for any visible damage. If damage is found, immediately contact UNOX and DO NOT install the appliance.

Before transporting the appliance to its installation point, make sure that:

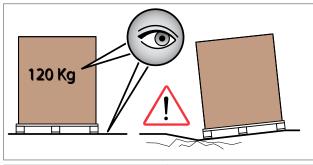
- it easily passes through doorways;
- the floor supports its weight.

Transport must be exclusively performed by mechanical means (i.e. transpallet forklift).

Given their potential danger, the packaging materials must be kept out of reach of children and animals, and correctly disposed of in compliance with local regulations.







**OK** 



### NON-STOP Efforts

UNOX has followed the **NON-STOP Efforts** philosophy for years to increase the environmental compatibility of its products to reduce energy consumption and waste.

UNOX wishes to protect the environment and invites the consumer to dispose of waste in recycling bins.



### CHECKING PACKAGE CONTENTS

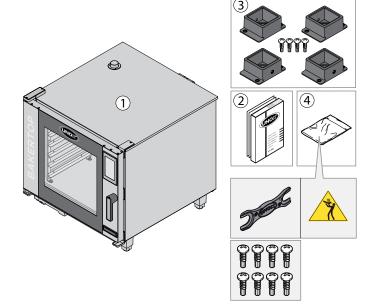
Before installing the appliance, check that the following packaged components are present and free of damage.



Contact UNOX if a component is missing or damaged.

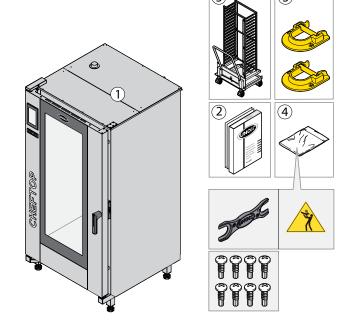
### Counter top ovens

- (1) oven designed for:
  - electrical connections (power supply cable fitted, plug to be fitted by the installer);
  - plumbing (water supply tube, mechanical filter, 3/4 connection with non-return valve already assembled);
- (2) technical documents (installation and use booklet, "Technical data" sheet);
- (3) 4 plastic supports;
- 4 "Starter Kit" bag (8 self-tapping screws, 1 connection spanner, 1 falling liquids adhesive label).



### Free standing ovens with/without trolley

- (1) oven designed for:
  - electrical connections (power supply cable and plug not fitted);
  - plumbing (water supply tube, mechanical filter, 3/4 connection with non-return valve already assembled);
- (2) technical documents (use and installation manual, "Technical specifications" sheet);;
- (3) 2 plastic supports;
- 4 1 "Starter Kit" bag (8 self-tapping screws, 1 attachment spanner, 1 falling liquids adhesive label);
- (5) trolley (only for models with trolley).





Different auxiliary instruments are available as professional completion of the **ChefTop™ - BakerTop™ MIND.Maps** ranges: contact UNOX for additional information.

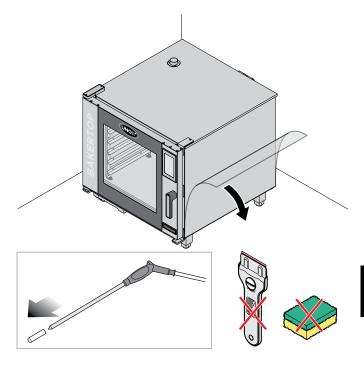


### **GETTING STARTED**

## Removing the protective film and silicone cap from the core probe

Slowly remove the protective films from the appliance: clean any glue residue with appropriate solvents without using tools, abrasive detergents or acids that could ruin the surfaces.

The removed film, given its potential danger, must be kept out of reach of children and animals; and correctly disposed of in compliance with local regulations.





### **POSITIONING**

### Characteristics of the installation area

Install the appliance in areas:

- dedicated and conforming to the cooking of industrial foods;
- having adequate air ventilation;
- that comply with the laws in your country;
- protected against the weather;
- with temperatures between +5° to +35°C maximum;
- having a maximum humidity of 70%.

The law requires gas appliances to be installed in areas:

- with surface area and ventilation suitable for gas combustion;
- with outdoor evacuation of exhaust gas.



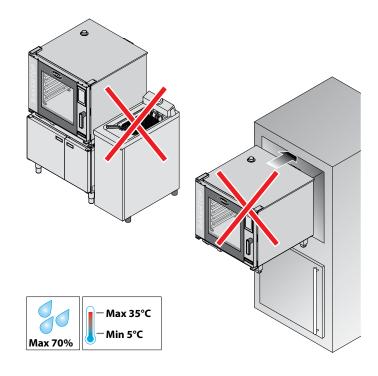
For additional information consult chapter "Exhaust (only for electrical ovens)" on page 36.



Do not install the appliance near other appliances that reach high temperatures in order to avoid damaging electrical

parts.

The appliance cannot be installed into a recess Make sure that the floor supports the weight of the appliance at full capacity (see the table below).





For additional technical information on the appliance, consult the "technical specifications" sheet attached to the appliance.

							Si	ze		
		Oven m	odel	Installation		Width [mm]	Depth [mm]	Height [mm]	Net weight [kg]	Max. load [kg]
		XECC-0523-E1xM	ONE	GN 2/3	CounterTop	535	672	649	56	17
	ChefTop™ MIND.Maps	XECC-0513-EPxM	PLUS	GN 1/3	CounterTop	535	872	649	68	25
	COMPACT	XECC-0523-EPxM	PLUS	GN 2/3	CounterTop	535	672	649	58	17
		XECC-1013-EPxM	PLUS	GN 1/3	CounterTop	535	872	984	90	45
		XEVC-0311-E1xM	ONE	GN 1/1	CounterTop	750	783	538	54	15
		XEVC-0511-E1xM	ONE	GN 1/1	Countertop	750	783	675	66	25
		XEVC-0511-E1xM-LP	ONE	GN 1/1	Countertop	750	783	675	66	25
		XEVC-0711-E1xM	ONE	GN 1/1	Countertop	750	783	843	82	35
		XEVC-1011-E1xM	ONE	GN 1/1	Countertop	750	783	1010	92	45
		XEVC-0311-EPxM	PLUS	GN 1/1	CounterTop	750	783	538	56	15
		XEVC-0511-EPxM	PLUS	GN 1/1	Countertop	750	783	675	70	25
ELECTRIC	CHEFTOP	XEVC-0711-EPxM	PLUS	GN 1/1	Countertop	750	783	843	86	35
답		XEVC-1011-EPxM	PLUS	GN 1/1	Countertop	750	783	1010	98	45
		XEVC-0621-EPxM	PLUS	GN 2/1	CounterTop	860	1145	842	120	60
	MIND. Maps™	XEVC-1021-EPxM	PLUS	GN 2/1	Countertop	860	1145	1162	180	90
	Maps	XEVC-0511-EZxM	ZERO	GN 1/1	Countertop	750	783	675	64	25
		XEVC-0511-EZxM-LP	ZERO	GN 1/1	Countertop	750	783	675	64	25
		XEVC-0711-EZxM	ZERO	GN 1/1	Countertop	750	783	843	80	35
		XEVC-1011-EZxM	ZERO	GN 1/1	Countertop	750	783	1010	90	45
		XEVL-2011-E1xS	ONE	GN 1/1	Floor	892	1018	1875	292	90
		XEVL-2011-YPxS	PLUS	GN 1/1	Floor	892	1018	1875	292	90
		XEVL-2011-DPxS	PLUS	GN 1/1	Floor	892	1018	1875	339	90
		XEVL-2021-YPxS	PLUS	GN 2/1	Floor	892	1257	1875	339	180
		XEVL-2021-DPxS	PLUS	GN 2/1	Floor	892	1257	1875	339	180
		XEVC-0511-GPxM	PLUS	GN 1/1	CounterTop	750	783	675	83	25
		XEVC-0711-GPxM	PLUS	GN 1/1	CounterTop	750	783	843	104	35
	CHEETOR	XEVC-1011-GPxM	PLUS	GN 1/1	CounterTop	750	783	1010	117	45
GAS	CHEFTOP MIND.	XEVC-0621-GPxM	PLUS	GN 2/1	CounterTop	860	1145	842	120	60
Ŋ	Maps™	XEVC-1021-GPxM	PLUS	GN 2/1	CounterTop	860	1145	1162	190	90
		XEVL-2011-GPxS	PLUS	GN 1/1	Floor	892	1018	1875	309	90
		XEVL-2021-GPxS	PLUS	GN 2/1	Floor	892	1257	1875	339	180
		7.2.2 2021 OI 7.0	PLU3	] 31,72,1	501	002	120,	10,0	000	100

	,						Si	ze		Marr
		Oven n	n model		Installation	Width [mm]	Depth [mm]	Height [mm]	Net weight [kg]	Max. load [kg]
		XEBC-04EU-E1xM	ONE	600x400	CounterTop	860	967	675	90	20
		XEBC-06EU-E1xM	ONE	600x400	CounterTop	860	967	843	103	30
		XEBC-10EU-E1xM	ONE	600x400	CounterTop	860	967	1163	136	50
N	BAKERTOP	XEBC-04EU-EPxM	PLUS	600x400	CounterTop	860	967	675	95	20
ELECTRIC	MIND.	XEBC-06EU-EPxM	PLUS	600x400	CounterTop	860	967	843	112	30
	Maps™	XEBC-10EU-EPxM	PLUS	600x400	CounterTop	860	967	1163	148	50
		XEBL-16EU-E1xS	ONE	600x400	Floor	892	1018	1875	292	85
		XEBL-16EU-YPxS	PLUS	600x400	Floor	892	1018	1875	292	85
		XEBL-16EU-DPxS	PLUS	600x400	Floor	892	1018	1875	292	85
	BAKERTOP	XEBC-06EU-GPxM	PLUS	600x400	CounterTop	860	967	843	126	30
GAS	MIND.	XEBC-10EU-GPxM	PLUS	600x400	CounterTop	860	967	1163	148	50
	Maps™	XEBL-16EU-GPxS	PLUS	600x400	Floor	892	1018	1875	309	85

The installation areas must be equipped with electrical, plumbing and gas utilities (only for gas ovens) that comply with the regulations of the country of use.

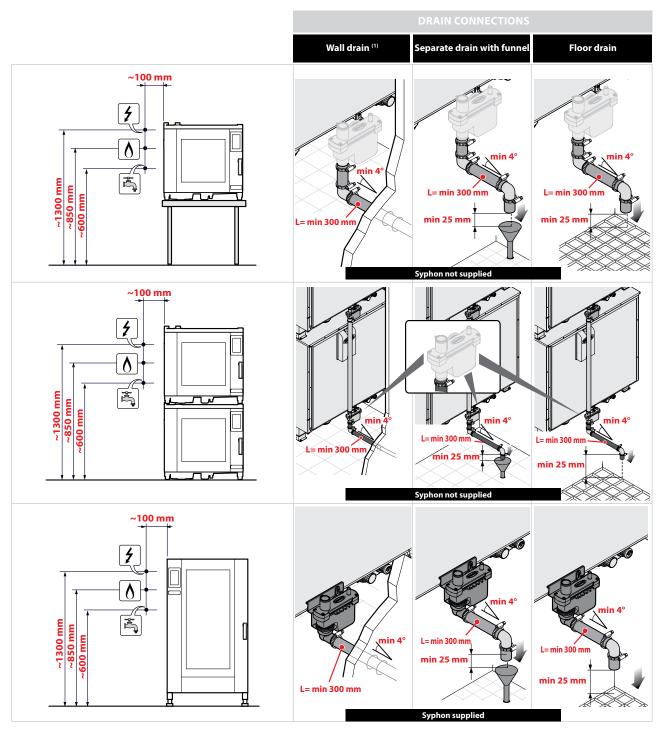
The figure gives indicative connection measurements:

electrical connection

plumbing connection

gas connection (where applicable)

If cooking large amounts of greasy foods, follow the precautions indicated in section "**Drainage** specifications" on page 32.

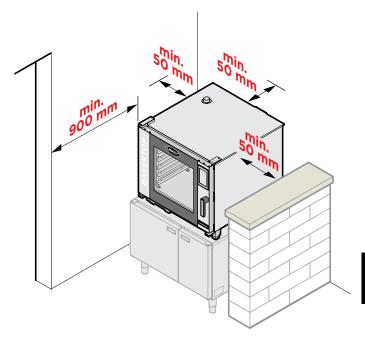


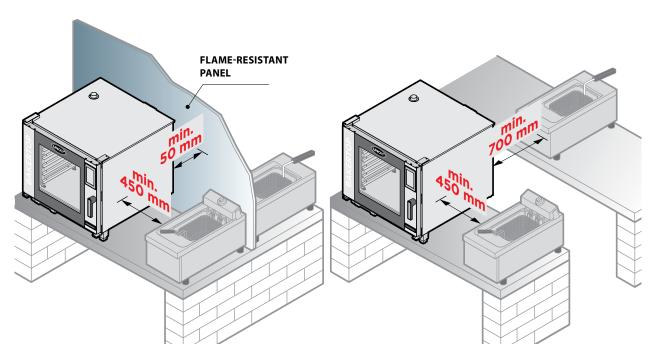
(1): The wall-mounted exhaust output must have an air gap of at least 25 mm.

### **Appliance distances**

Position the appliance respecting the indicated distances in the diagram and so that the back of the oven is easily accessible for appliance connections and maintenance.



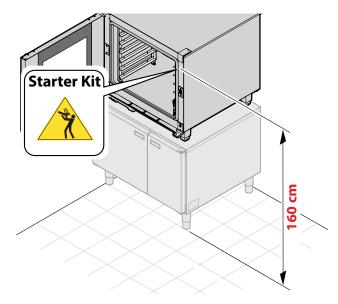






For safety reasons, the last tray should NEVER be placed at a height greater than 160 cm.

If necessary to do so, it is mandatory to post the sticker contained in the "Starter Kit" at the height shown in the figure.





### **POSITIONING - COUNTERTOP OVENS**

The counter top ovens can be positioned:

- on wheels (with the UNOX wheel kit);
- on the floor (with the UNOX feet kit);
- on own or UNOX substructures;
- stacked on other UNOX appliances (MAXI. Link).

### FLOOR OR MOBILE-BASE POSITIONING

The floor beneath the appliances must:

- be flame and heat resistant;
- be perfectly level;
- have a flat and even surface;
- are able to support the appliance weight at full load without undergoing deformation or structural failure.

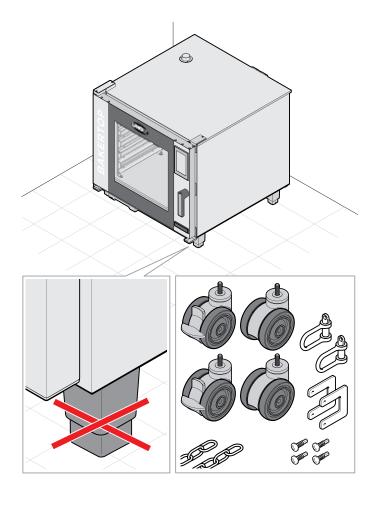
### Positioning: free-standing

 DO NOT position the appliances directly on the floor but remove the plastic feet from the appliance and assemble the UNOX H.150-mm steel feet support feet kit. Contact UNOX for detailed information on assembling the support feet Kit read the instructions on the kit packaging.

### Positioning: mobile bases



Move the appliance using only the UNOX wheel kit and by following the instructions contained on the kit packaging.



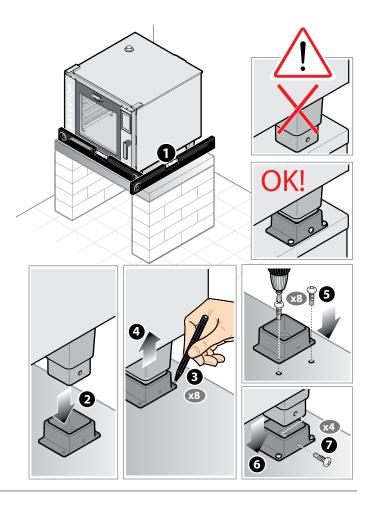
### **POSITIONING: SUBSTRUCTURES**

Before securing on an UNOX substructure or on one of your own, always check that the substructure is perfectly level using a spirit or digital level. If not, the UNOX substructure can be levelled by adjusting the feet. Beware - do not completely unscrew the feet.

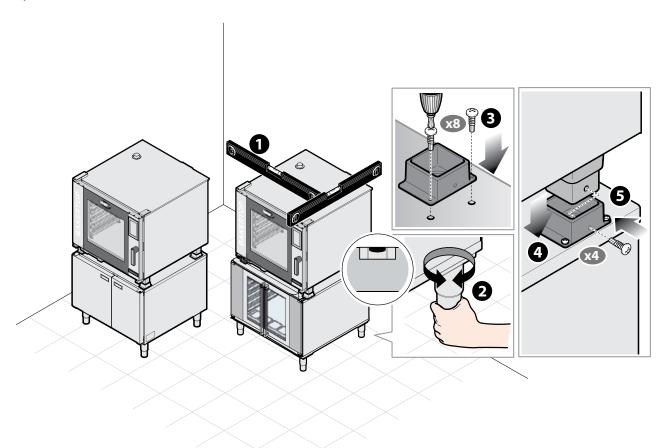
Anchoring on user's substructure (i.e. steel tables, etc...)

The substructures must be:

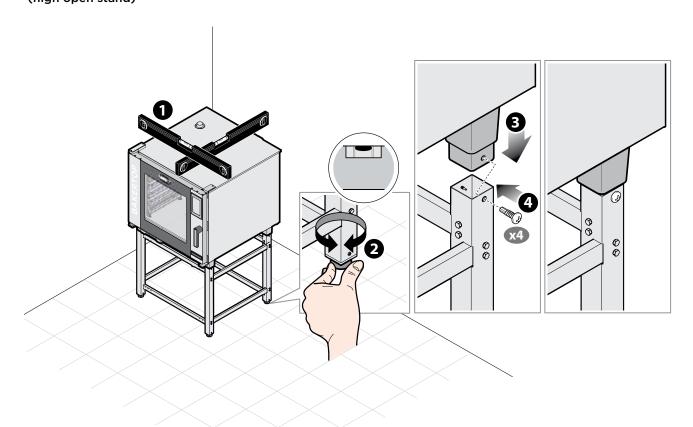
- stable and perfectly level;
- unmoveable;
- flame and heat resistant:
- are able to support the appliance weight at full load without undergoing deformation or structural failure.



# Anchoring on UNOX substructures (provers and cabinets)



# Anchoring on UNOX substructures (high open stand)



### POSITIONING: APPLIANCE STACKING (MAXI.LINK)

Use UNOX's oven stacking kit when stacking multiple units.

It maintains the proper distance between appliances and simplifies electrical, plumbing and exhaust connections

Follow the instructions on the packaging for stacking kit assembly.



The oven should never be placed immediately above other ovens or other sources of heat.

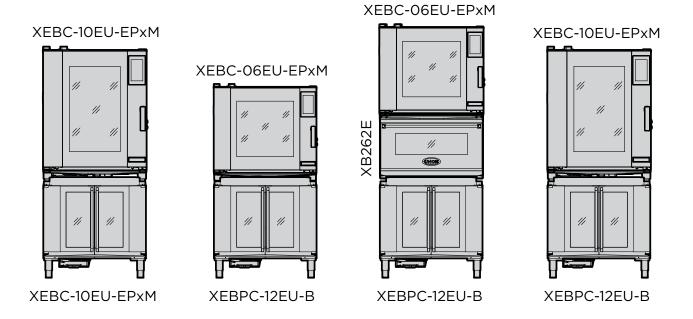


The tanks of detergent (where applicable) must always be installed under the prover or oven in the lowest position possible.



The oven stacking kit also contains a siphon and a Tee fitting for plumbing several appliances with a single water outlet.

### Examples of possible compositions:





Ovens of this type must be set on floors that meet the following requirements:

- be flame and heat resistant;
- be perfectly level;
- have a flat and even surface;
- are able to support the appliance weight at full load without undergoing deformation or structural failure.

### Levelling the appliance

1 Make sure that the length of the oven cavity diagonals are the same, if this is not the case, it implies that the appliance is not flush -> 2 level it by adjusting the height of the 4 feet as follows:

- the front feet must be adjusted to align frontally between right and left
- the rear feet must be adjusted to reduce excessive inclinations of the oven

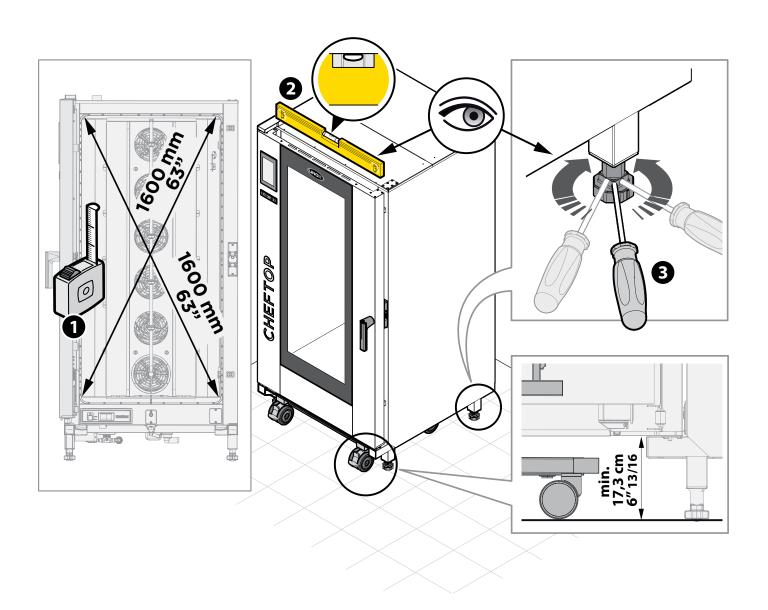
Minimum height from the ground must be 17.3 cm to give the trolley easy access.

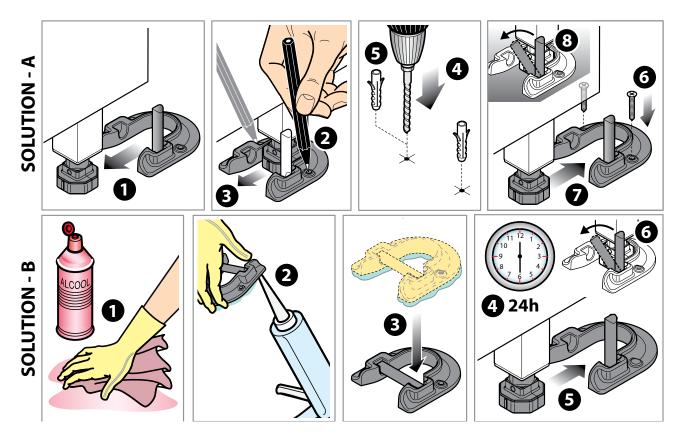
Once level, check to see that the trolley easily enters into the oven cavity without encountering obstacles (e.g. floor irregularity) and without brushing against the bottom surface of the oven cavity.

Further adjust the feet if necessary.



It is compulsory to anchor the 2 rear supports to the floor to avoid the oven falling over (see diagram on the following page).





### ONLY FOR FREE-STANDING TROLLEY OVENS

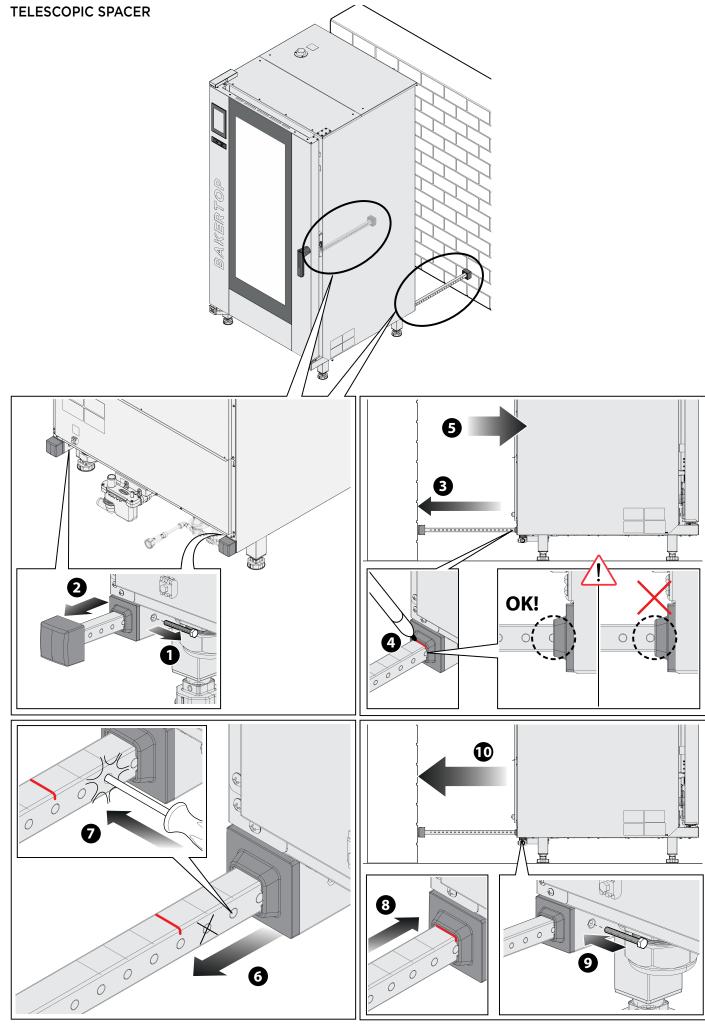
If the floor is not perfectly level, a loading ramp with a maximum incline of 4° may be used to simplify the loading of the trolley. The maximum floor incline allowed is 2°.



If floor incline exceeds this value, hot liquids may spill from the trays during loading/extraction and cause burns.



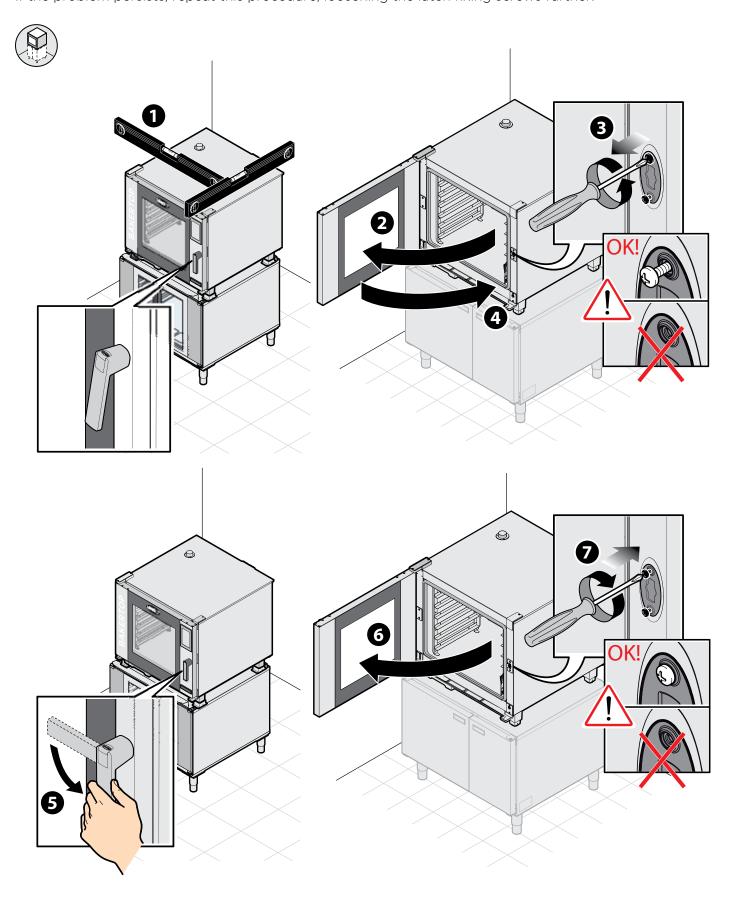




### DOOR CLOSURE ADJUSTMENT

After positioning the oven, proceed as follows if the door handle fails to close in the correct upright position:

- (1) check that the appliance is level by using a spirit or digital level;
- (2) (7) if the appliance is level, adjust the closure latch as shown in the following diagrams. If the problem persists, repeat this procedure, loosening the latch fixing screws further.



## **7** ELECTRICAL CONNECTION

Before installing the appliance carefully read chapter "Safety regulations for installation" on page 5.

Connections to the mains power and the electrical system must comply with the regulations in force in the country of installation of the appliance. All connections must be made by qualified personnel authorised by UNOX. Failure to comply with these regulations may cause damage and injuries, invalidates the guarantee and relieves UNOX of all liability.

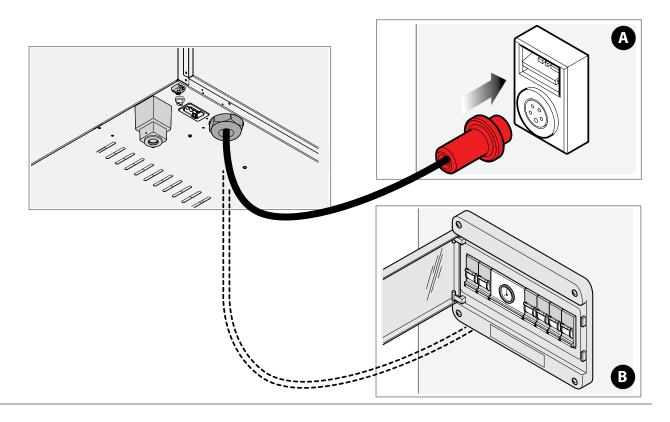
Before connecting the appliance to the mains electricity, always compare the power supply data with that of the appliance as specified on the rating plate.

In order to avoid hazards due to the accidental resetting of the thermal cut-out, this appliance must not be powered with an external switching device, such as a timer, or be connected to a circuit that is regularly switched on and off by the utility.



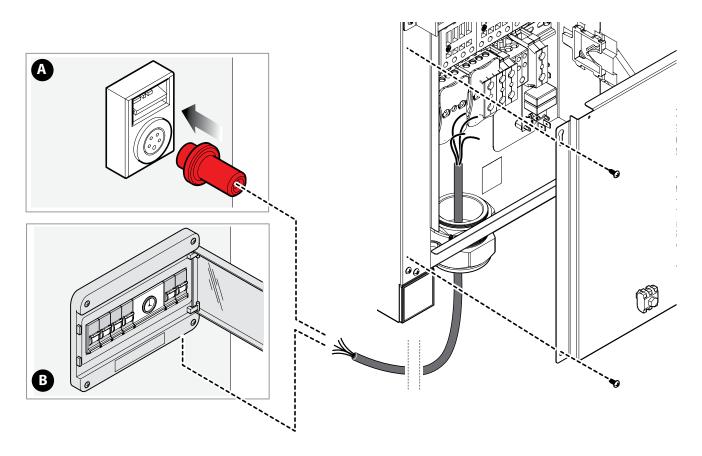
**Countertop ovens** leave the factory with the power cable already installed on the terminal. Do not make any other type of electrical connection or any changes to the size of the cable, other than extending it or replacing it with a cable with the same specifications as the original (e.g. type of rubber and cross-section). All specifications are listed on the "Technical Specifications" sheet supplied with the appliance.

To connect the electrics, fit a power plug (not supplied) of a suitable type and load for the maximum power absorbed by the oven's phases (data available on the attached "Technical specifications" sheet). If this is not possible, the wiring supplied by UNOX is sufficient for connecting the appliance directly to the electrical board (B).



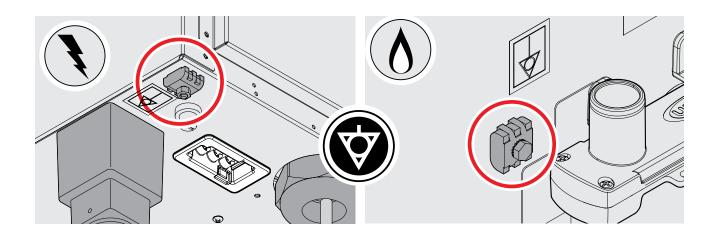
**Free-standing "Big" ovens** do not have a power supply cable when they leave the factory. Remove the back panel on the appliance and connect a cable to the terminal board. The cable must have the characteristics specified in the "Technical specifications" sheet supplied with the appliance.

Then fit a power plug (not supplied) of a suitable type and load for the maximum power absorbed by the oven's phases (data available on the attached "Technical specifications" sheet). If this is not possible, connect it to the electrical board (B).



For countertop or free-standing ovens to be connected up correctly, they must:

- be wired into an **equipotential system** in accordance with current regulations. This connection must be made between different appliances with the terminal marked with the equipotential symbol (as per CEI EN 60335-2-42:2003-09) and must be yellow/green.
- be connected to the mains **earth** (yellow/green wire).
- be connected to a **thermal differential switch** in compliance with the regulations in force (0.03A, type A).
- be connected to an **all-pole circuit-breaker** that enables complete disconnection in category III overvoltage conditions.



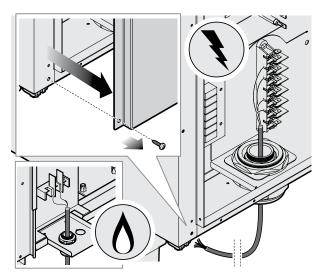
### Checks

- The copper jumper on the terminal board and the electrical cable must be secured together under the screw in its tightening direction, and the electrical connections must be securely tightened before connecting the appliance to the electricity mains.
- Check for any electrical dispersion between the phases and the earth, and for electrical continuity between the external casing and the mains earth.
- Check that the power supply voltage does not deviate from the nominal voltage value specified on the appliance rating plate when the appliance is operating. If it does, wire the phases as specified on the "Technical specifications" sheet supplied.

### Adapting to different voltages

For electrical and voltage requirements that differ from standard values, replace the power supply cable and connect the new cable to the terminal board, following the diagrams on the "Technical specifications" sheet (Power supply - Connection Diagram) supplied with the appliance.

### Replacing the power supply cable

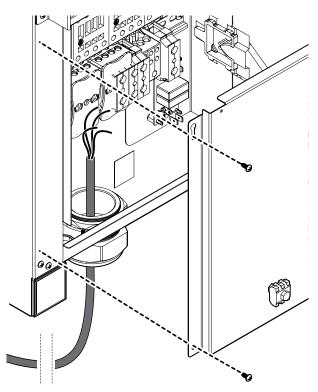


The cable must be replaced by UNOX, the UNOX technical assistance service or, in any case, by a person with a similar role in order to prevent any risks.

Follow the procedures below to replace the power supply cable:

- remove the rear oven panel and remove the cable by detaching it from the terminal block;
- see the "Technical specifications" sheet (Power supply
- Connection Diagram) which shows all of the possible wiring diagrams and the new cable spec according to the chosen connection (Cable Type);
- secure the new cable using the cable clamp;
- close the rear panel of the oven.

**Countertop ovens** 



Free-standing "BIG" ovens

### GAS CONNECTIONS (ONLY FOR GAS OVENS)



Before installing the appliance carefully read section "Safety regulations for installation" on page

Only for Australia: This unit must be installed by a licensed person to AS/NZS5601 and local Regulations. Only authorized persons may install.

Connections to the gas supply must comply with the regulations in force in the country of installation of the appliance; and all connections must be performed by qualified personnel authorised by UNOX. Failure to comply with these regulations may cause damage and injuries, invalidates the guarantee and relieves UNOX of all liabilities.

### Connecting to the gas utility system

The appliance is factory set, configured and tested to operate using:

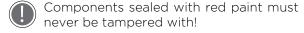
- natural gas (G20)
- nominal pressure of the mains supply (entering the gas valve) of 5-35mbar (5kPa-35kPa)
- maximum gas inlet pressure of 40 mbar (4 kPa).
- maximum pressure drop at ignition = 5mbar. Before connection, check that the available gas and pressure comply with the information above: this information is also shown on the "DATA PLATE GAS" plate attached to the side of the oven.

The female attachment for connection to the gas utilities is on the lower part of the oven: the connection must be done using a rigid or flexible pipe with a cut-off valve (not supplied) placed upstream of the appliance.



Make sure that the gas tube does not run next to hot areas and that they are not subject to pulling, twisting or crushing.

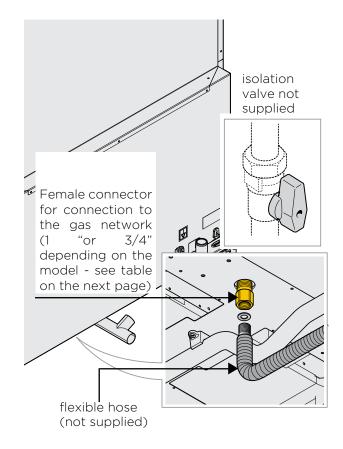


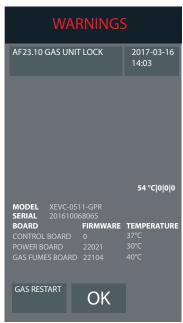


The oven can only be reset after a GAS error by holding down the "REARM" button on the screen and then the OK button.

Special adjustments are not needed when using this appliance at high altitudes.

Gas supply tubing or hose shall comply with the national requirements in force and shall be periodically examined and replaced as necessary.





BAKERTOP MIND.Maps <sup>TM</sup> PLUS								
Female thread		P max [kW]						
Oven code	fitting	G110	G20	G25	G25.1	G25.3	G30	G31
XEBC-06EU-GPxM	3/4"	16	19	19	19	19	19	19
XEBC-10EU-GPxM	3/4"	20	25	24	23	21	25	25
XEBL-16EU-GPxS	3/4"	39	48	48	48	48	48	48

CHEFTOP MIND.Maps <sup>TM</sup> PLUS									
Oven code	Female thread	P max [kW]							
Oven code	fitting	G110	G20	G25	G25.1	G25.3	G30	G31	
XEVC-0511-GPxM	3/4"	13	15	15	15	15	15	15	
XEVC-0711-GPxM	3/4"	16	19	19	19	19	19	19	
XEVC-1011-GPxM	3/4"	17	22	22	22	22	22	22	
XEVL-2011-GPxS	3/4"	39	48	48	48	48	48	48	
XEVC-0621-GPxM	3/4"	16	24	23	22	22	24	24	
XEVC-1021-GPxM	3/4"	23	35	31,5	31,5	31,5	35	35	
XEVL-2021-GPxS	1"	-	90	86	86	86	90	90	

## 9

### PLUMBING CONNECTIONS

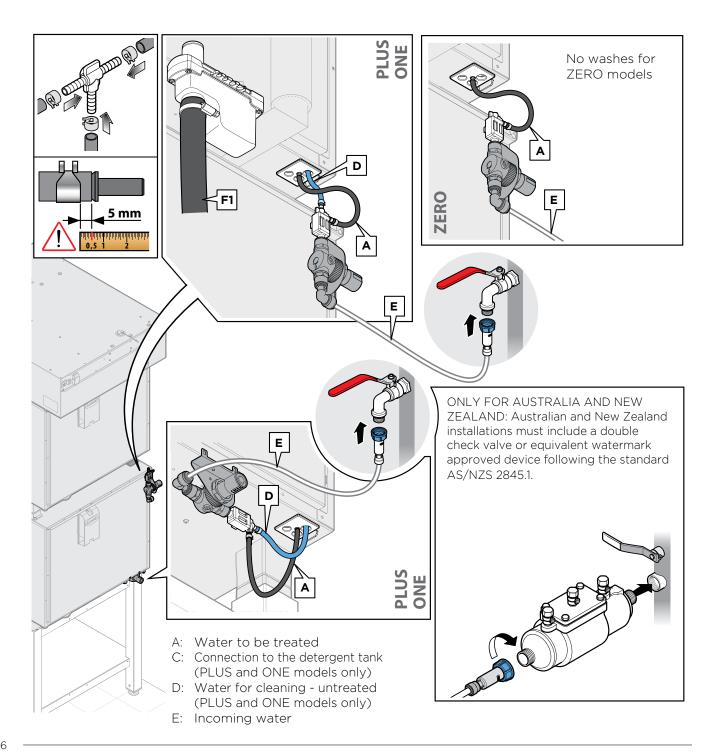
### Plumbing: water supply

The rear of the appliance contains:

- 1.5 meters of hose, mechanical filter, pressure reducer and (3/4") fitting with non-return valve for plumbing. Before connecting the water pipe to the appliance, flush it out with water in order to eliminate any residue which may be accumulated inside. An isolation valve should be positioned between the water mains and the appliance;
- two attachments for connecting additional water treatment accessories (**UNOX.Pure** or **UNOX.Pure RO**). To connect the attachments, please follow the instructions on the accessory package. Do not use ion-exchange resin water softeners.
- a pipe to supply detergent to clean the oven cavity (where applicable);



Use the set of new connections supplied with the appliance for the connection to the water mains. Connections that have already been used must not be used again.



### INCOMING WATER CHARACTERISTICS

The incoming water is divided between the **WASH circuit** and the **STEAM circuit**. Regardless of its use, it must:

- have a maximum temperature of 30°C;
- be drinkable;
- be pressured at between 150 kPa and 600 kPa (200 kPa recommended). If the pressure of the incoming water is lower than the minimum value (150 kPa), you must install a pump (minimum flow rate: 300 l/h). All CHEFTOP-BAKERTOP MIND.Maps<sup>™</sup> ovens come with an integrated pressure reducer as standard.
- have a maximum water conductivity of 1000  $\mu$ S/cm. If the water conductivity exceeds 1000  $\mu$ S/cm, the water used for producing steam must be treated.

In addition to these characteristics, the incoming water must respect all the parameters specified below. This applies both to the WASH circuit and the STEAM circuit. If the water values differ from those shown below, treat the incoming water properly to bring the values within the limits indicated for each circuit.

### **WASH CIRCUIT**

## XEVC and XEBC ovens with AISI 304 cooking cavity | BIG XEVL and XEBL ovens with cooking cavity in AISI316L

The incoming water used for the WASH circuit must have the following chemical/physical characteristics:

- Free chlorine ≤ 0.1 ppm
- Chloramine ≤ 0.1 ppm (mg/L)
- TDS ≤ 125 ppm
- Silica ≤ 12 ppm
- pH 7-8.5
- Total hardness (TH) ≤ 30 °dH
- Chlorides\* ≤ 80 ppm
- Alkalinity 250 mg/L AS CaCO3
- Electrical conductivity = 1000 μS/cm

### **STEAM CIRCUIT**

### XEVC and XEBC ovens with AISI 304 cooking cavity

To avoid **corrosion** and the formation of **limescale**, the incoming water used for the STEAM circuit must have the following chemical/physical characteristics:

- Free chlorine ≤ 0.1 ppm
- Chloramine ≤ 0.1 ppm (mg/L)
- TDS ≤ 125 ppm
- Silica ≤ 12 ppm
- pH 7-8.5
- Total hardness\* (TH) ≤ 8 °dH
- Chlorides\*\* ≤ 25 ppm
- Alkalinity 150 mg/L as CaCO3
- \* hardness measured using the KSTR1082A kit
- \*\* The maximum chloride content, Cl-, is not a fixed value; it depends on the calculated Non Hardness Measurement (NHM)

	TH < 8 °dH, Cl- ≤ 25 ppm (5 drops of reagent*)	No water treatment
NHM ≤ 250 µS/cm	TH ≥ 8 °dH, Cl- ≤ 25 ppm (5 drops of reagent*)	UNOX.Pure
	CI- > 25 ppm (5 drops of reagent*)	UNOX.Pure-RO
NHM = 250 - 350 µS/cm	Cl- ≤ 20 ppm (4 drops of reagent*)	UNOX.Pure
ΝΗΝΙ = 250 - 550 μ5/CΠ	CI- > 20 ppm (4 drops of reagent*)	UNOX.Pure-RO
NILIM - 750 / 50 u.C/oro	CI- ≤ 15 ppm (3 drops of reagent*)	UNOX.Pure
NHM = 350 - 450 μS/cm	CI- > 15 ppm (3 drops of reagent*)	UNOX.Pure-RO
NUIM - / FO FOO : C/ore	CI- ≤ 10 ppm (2 drops of reagent*)	UNOX.Pure
NHM = 450 - 500 μS/cm	CI- > 10 ppm (2 drops of reagent*)	UNOX.Pure-RO
NHM ≥ 500 µS/cm		UNOX.Pure-RO

 $<sup>^{*}</sup>$  use the reagent in the UNOX KSTR1081A kit  $^{**}$  hardness measured using the UNOX KSTR1082A kit

If you need to install an UNOX.Pure-RO, please take note of the following information:

	1 UNOX.Pure-RO osmosis filter	2 parallel UNOX.Pu	ıre-RO osmosis filters
1 motor	$\checkmark$		
2 motors	< 15 °dH < 450 µS/cm	> 15 °dH	> 450 μS/cm
3 motors	< 10 °dH < 300 µS/cm	> 10 °dH	> 300 μS/cm

### BIG XEVL and XEBL ovens with cooking cavity in AISI316L

To avoid **corrosion**, the incoming water used for the STEAM circuit must have the following chemical/physical characteristics:

- Free chlorine ≤ 0.1 ppm
- Chloramine ≤ 0.1 ppm (mg/L)
- TDS ≤ 125 ppm
- pH 7 ÷ 8.5
- Total hardness\* (TH) ≤ 30°dH
- Chlorides\*\* ≤ 120 ppm
- Electrical conductivity = 1000 μS/cm

To avoid the formation of **limescale**, the incoming water must have the following chemical/physical characteristics:

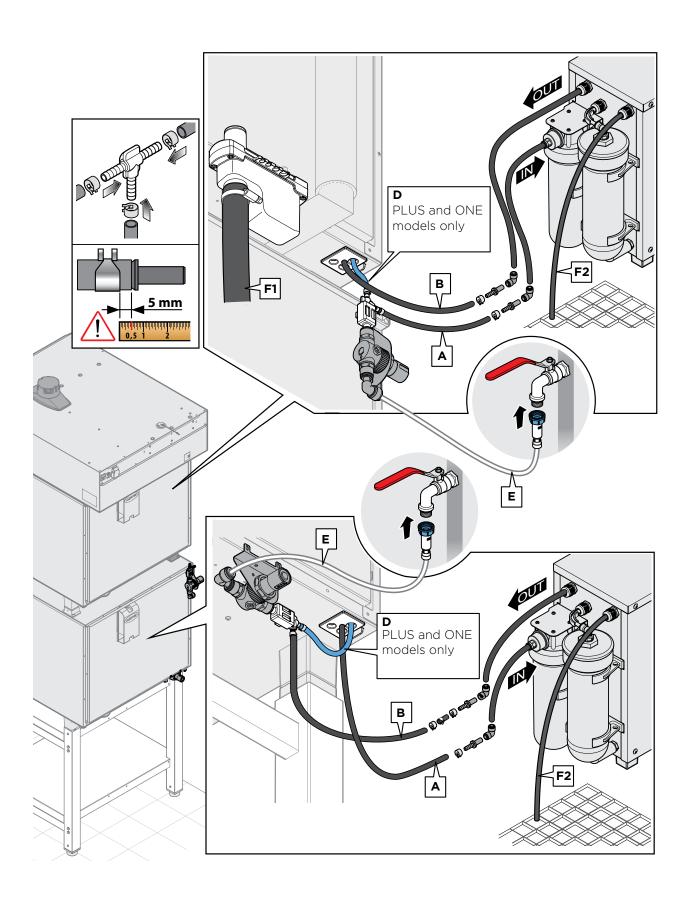
Total hardness (TH) ≤ 8°dH

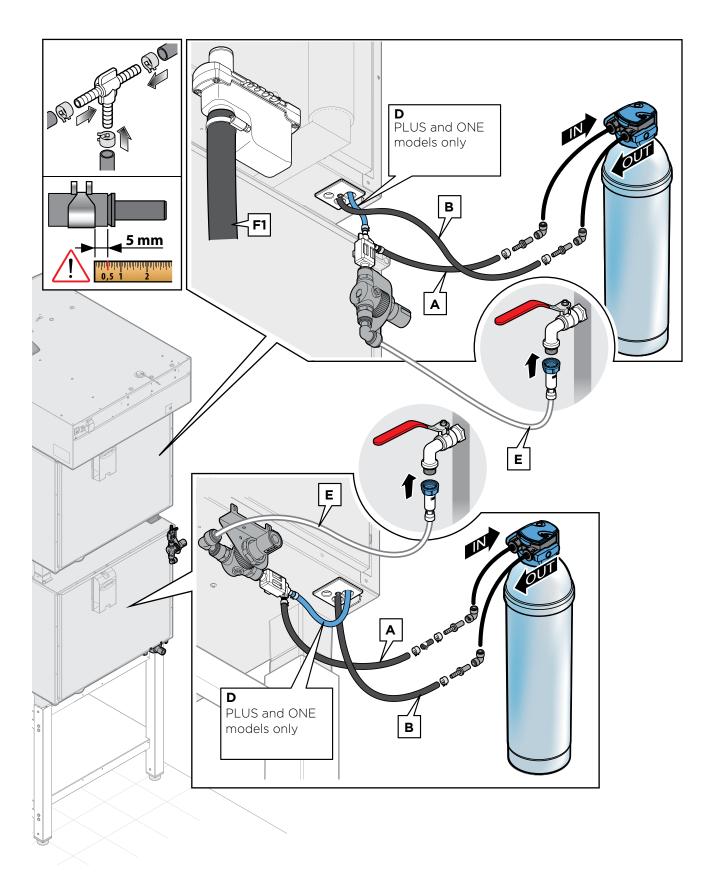
If the total hardness is above 8°dH, treat the water according to the following table:

	ONE	PLUS		
Treatment	2011/16EU	2011/16EU	2021	
XHC003 UNOX. Pure XHC004 refill	1 piece	2 parallel pieces + KEL1115A (Tee attachment JG 8 mm)	2 parallel pieces + KEL1115A (Tee attachment JG 8 mm)	

<sup>\*</sup> hardness measured using the KSTR1082A kit

<sup>\*\*</sup> The maximum chloride content, CI-, is not a fixed value; it depends on the calculated Non Hardness Measurement (NHM)





- A: Water to be treated
- B: Water for cavity steam treated
- C: Connection to the detergent tank (PLUS and ONE models only)
- D: Water for cleaning untreated (PLUS and ONE models only)
- E: Incoming water
- F1: Appliance drain
- F2: UNOX.Pure-RO drain

### PLUMBING: DRAINAGE

The drain is located:

- on the bottom of counter top ovens;
- on the back of free-standing ovens with or without trolley.

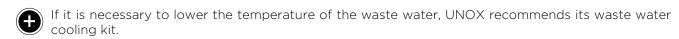
Connect the bend/siphon to a rigid pipe or flexible hose and connect the assembly to waste water drainage in accordance with local water regulations.

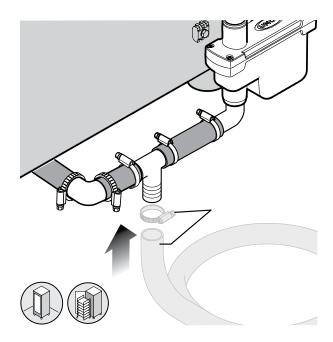


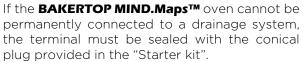
Unox recommends its proprietary rigid pipes and flexible hoses.



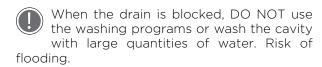
The waste water draining from the oven may be hot (90°C). The pipes used for water drainage must be able to withstand high temperatures and not be made of metal.



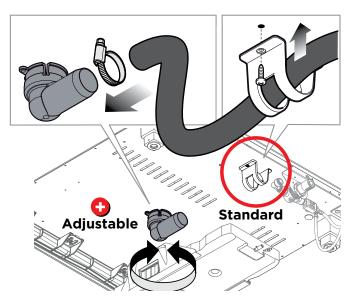


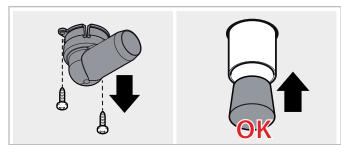


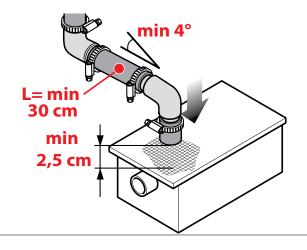
Remove elbow fitting by unscrewing the supporting screws and place the conical plug in the drainage terminal.



If cooking large amounts of greasy foods, remove the siphon and add a grease separator or discharge directly into the grate. Keep the indicated air gap in both cases.



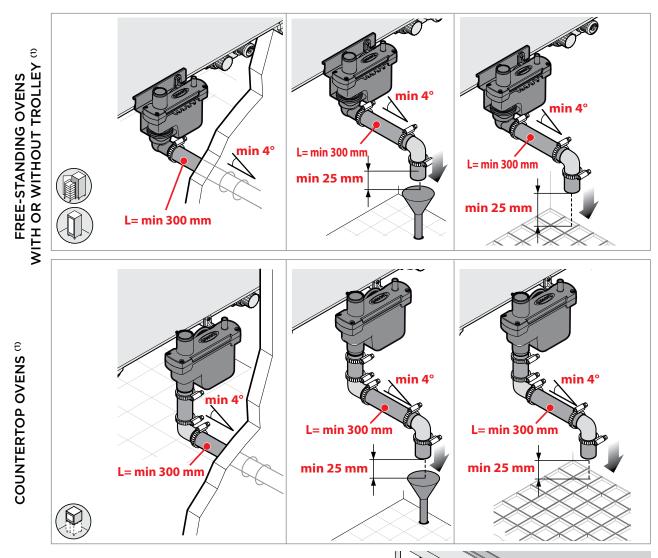




### **Drainage specifications**

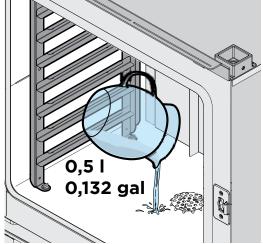
The drainage system must:

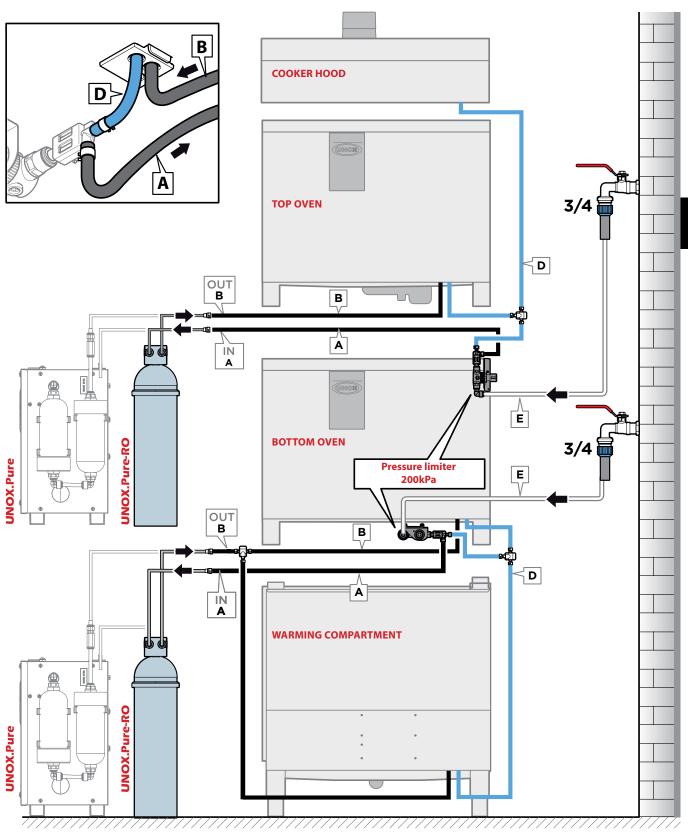
- be a siphon-type;
- be one meter in length maximum;
- have a minimum incline of 4%;
- have a diameter that is NOT less than the drain pipe attachment;
- be free of kinks and sharp ends;
- be dedicated to each appliance; if this is not the case, make sure that the main drainage pipe is sized sufficiently to ensure that water flows away properly without any problems.
- (1): The wall-mounted exhaust output must have an air gap of at least 25 mm.



### Siphon filling

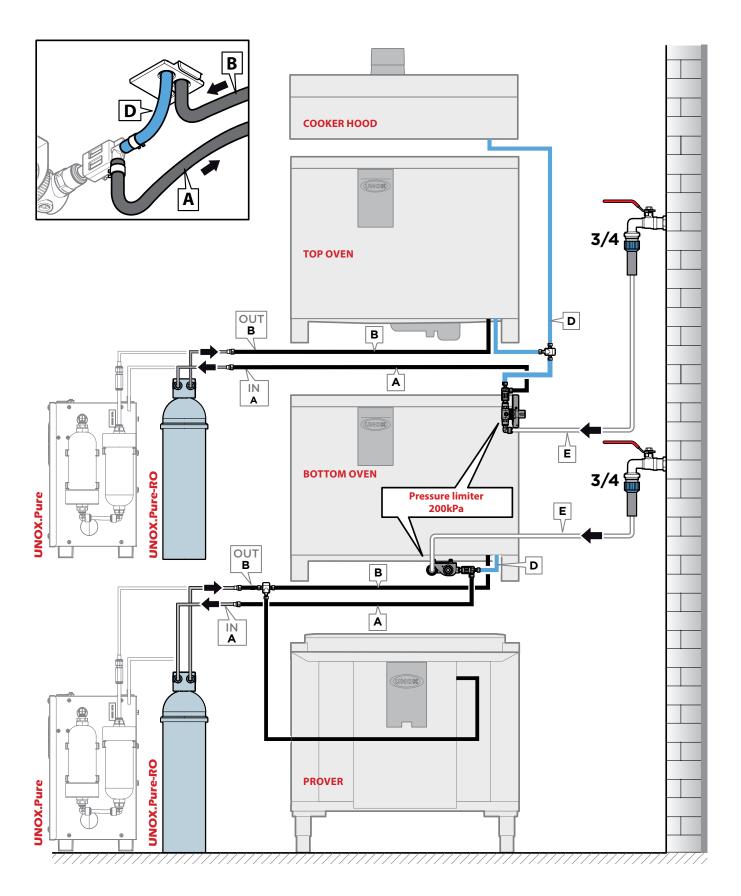
After installation, pour at least 0.5 l (0.132 gal) in the drain in the oven cooking chamber until the siphon is filled.



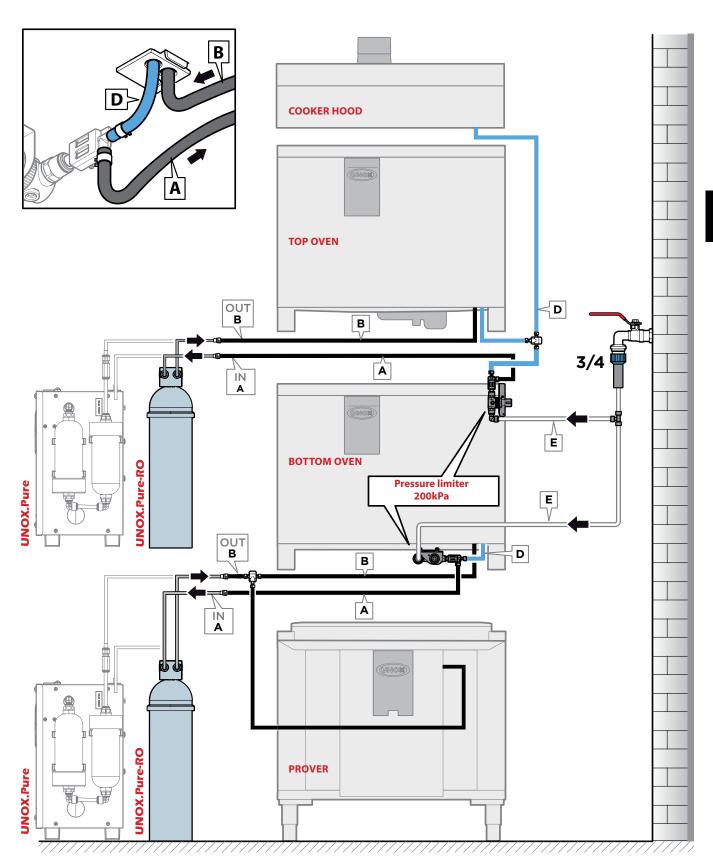


- A: Water to be treated
- B: Water for cavity steam treated
- C: Connection to the detergent tank (PLUS and ONE models only)
- D: Water for cleaning untreated (PLUS and ONE models only)
- E: Incoming water

### Example of plumbing in MAXI.Link columns



- A: Water to be treated
- B: Water for cavity steam treated
- C: Connection to the detergent tank (PLUS and ONE models only)
- D: Water for cleaning untreated (PLUS and ONE models only)
- E: Incoming water



- A: Water to be treated
- B: Water for cavity steam treated
- C: Connection to the detergent tank (PLUS and ONE models only)
- D: Water for cleaning untreated (PLUS and ONE models only)
- E: Incoming water

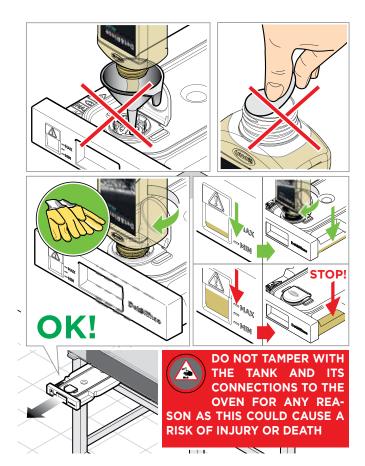
## FILLING THE DETERGENT TANK (PLUS and ONE models only)



Filling can only be done with the 1-litre bottles of the **UNOX.Det&Rinse Plus** detergent.

To refill the detergent:

- 1. Wear gloves to avoid direct contact of hands with detergent.
- 2. Take out the tank from under the oven until you hear a "click".
- 3. Open the lid of the tank.
- 4. Open the cap of the UNOX 1-litre detergent bottle without removing/piercing the protective film!
- 5. Turn the bottle upside down and screw it on the tank (by screwing the bottle, a pin in the tank breaks the protective film, which allows the detergent to come out).
- 6. Once the bottle is emptied, unscrew it to remove it; avoid dripping
- The detergent must not come into contact with skin, eyes or mucous membranes. In case of contact with the detergent, follow the instructions found on the safety data sheet.
- 7. Repeat the process up to the maximum level allowed indicated on the front of the tank. (Maximum capacity of the tank if 4 litres = 4 bottles)
- 8. Remove the bottle.
- 9. Replace the tank under the oven until it stops.
- 10. Dispose of the gloves, taking care not to touch the areas spoiled with detergent.
- Never touch the detergent with bare hands!





### **EXHAUST (ONLY FOR ELECTRICAL OVENS)**

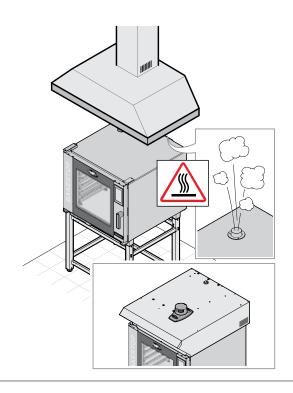
Cooking produces hot exhaust fumes and odours that are evacuated through an exhaust pipe on the top of the appliance.

Make sure that no objects or materials that may obstruct fume evacuation or become damaged by the temperature or fumes are placed above the smoke exhaust. Do not leave flammable materials near the smoke exhaust.

Outdoor evacuation of fumes can be done using:

- 1) A cooker hood of adequate power and size for the type of oven.
- 2) A cooker hood made by the manufacturer and directly managed by a self-diagnosis system of the oven.

Follow the instructions on the UNOX hood packaging for their assembly.





### FUMES AND COMBUSTION GASSES EXHAUST (ONLY FOR GAS OVENS)

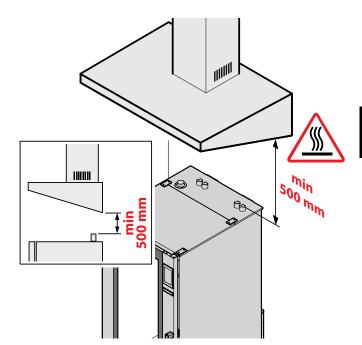
The exhaust pipes evacuate fumes and odours from the oven cavity as well as the exhaust gases. Evacuation may be done in a variety of manners: select the method best suited to the nominal power of the appliances installed; and follow the local/national installation regulations of the country of use.

 Evacuation through a cooker hood of adequate power and size for the type of oven.

The hood must be installed at least 500mm from the exhaust pipe.

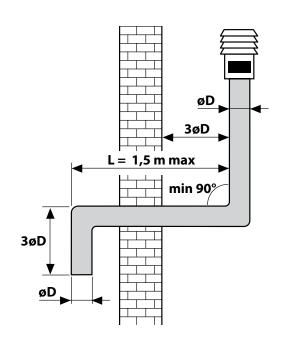
Exhaust gases may heat up to 500°C. Do not use exhaust pipes made of aluminium or materials not resistant to these temperatures.

Make sure that there are no objects or materials obstructing the flue or which may be damaged by the temperature or fumes. Do not leave flammable materials near the smoke exhausts.



- Evacuation through an efficient ventilation flue. The oven should be obligatorily equipped with a ventilation switch option provided on request by UNOX
  - The ventilation flue must:
  - maintain the same diameter ( $\emptyset D$ ) as the oven's ventilation throughout its length;
  - have an upright section (3ØD) above the ventilation elbow that is 3 times the diameter ØD:
  - follow an upward trajectory at a minimum incline of 10%, and must incorporate no angles smaller than 90 degrees. The horizontal part (L) must not exceed 1.5 metres in length.

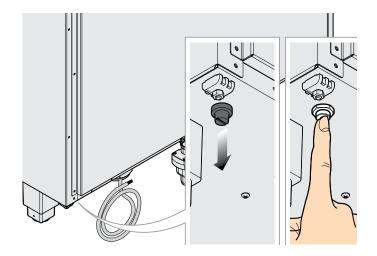
We recommend a flue cover be installed on top of the external end of the flue, to prevent rainwater from getting into the oven and to minimise pressure drops caused by the Venturi effect, which can occur during strong air currents.



## 13

### OVEN RESETTING PROCEDURE (RESERVED FOR SERVICE CALLS)

To reset the functioning of the oven, remove the black cap of the thermostat by unscrewing it and press the red pin as illustrated (operation reserved for Service calls).





### CONNECTING STACKED APPLIANCES (MAXI.LINK)

(PLUS and ONE models only)

All ovens of the CHEFTOP-BAKERTOP MIND.

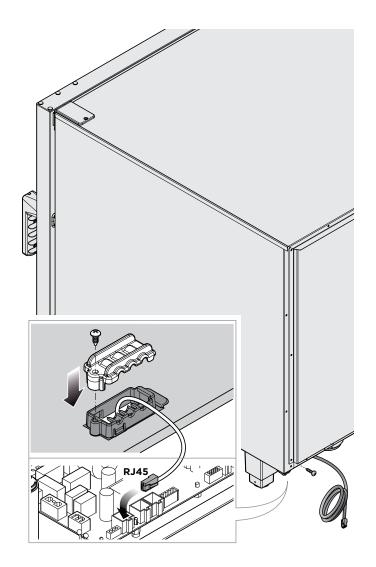
Maps™ line are designed to be connected to accessories (prover, hood, etc.). The accessories connect to the oven by means of ModBus connectors located on the back of the oven, which automatically connect.

- Disconnect all appliance from the electricity
- Remove the rear panel of the oven to access the power board.
- Connect the RJ45 cable to one of the ModBus outlets corresponding to the power board.
- Replace the rear panel of the ovens.
- Reconnect all the appliances to the electricity mains.
- Follow the instructions contained in the accessory packing for information on how to fully install and manage them.
- Connect the ModBus cables only to the relative ModBus connectors and not to the RJ45 Ethernet connectors.

# PLANNED MAINTENANCE SERVICE (ANNUALLY)

- Tighten all electrical connections.
- Check the polarity of the incoming 220-240Vac and earth continuity
- Check the unit is set for the correct gas pressures and gas type.
- Complete a full safety check of the gas system CO-CO2 emission according to the oven model
- Check all connection for gas leaks with an electronic gas leak detector
- Check the ionization current from the flame sensor

For the maintenance refer to your local reseller or contact directly UNOX Italy.



### **Disposal**

Pursuant to article 13 of Italian Legislative Decree 49 of 2014 "Implementation of the WEEE Directive 2012/19/EU on waste electrical and electronic equipment"



The crossed-out wheelie bin symbol indicates that the product was placed on the market after 13 August 2005 and that, at the end of its useful life, it should not be disposed of with other waste, but must be collected separately.

All appliances are made with recyclable metal materials (stainless steel, iron, aluminium, galvanized steel, copper, etc.) in percentages above 90% by weight.

Before disposal, ensure the appliance is unusable by removing the power cable and all compartment or cavity closure devices (where present).

At the end of its useful life, the product must be disposed of in such a way as to reduce any negative impact on the environment and make efficient use of available resources. Prefer prevention, preparation for reuse, recycling and reclamation, and remember "the polluter pays". Please note that illegal or incorrect disposal of the product incurs penalties, as provided for by current legislation.

Information on disposal in Italy

In Italy, WEEE appliances must be delivered to:

- recycling centres (also known as waste disposal sites/facilities)
- the dealer from whom a new appliance is purchased, who is required to collect them free of charge ("one-for-one" exchange):

Information on disposal in European Union countries

The EU Directive on WEEE appliances has been implemented differently by each country. Therefore, if you want to dispose of this appliance, we recommend you contact your local authority or dealer for information on the correct disposal method.

### Certification

### EU declaration of conformity for electrical and gas appliances

Manufacturer: UNOX S.p.A.

Address: Via Majorana, 22 - 35010 Cadoneghe, Padua, Italy Declares, under its own responsibility, that the product

### CHEFTOP-BAKERTOP MIND.Maps™

For electric and gas ovens:

complies with the Machinery Directive 2006/42/EC through the following standards:

EN 60335-1: 2014 + A11:2014

EN 60335-2-42: 2003 + A1: 2008 + A11:2012

EN62233: 2008

EN 60335-2-102:2006 + A1:2010

complies with the Electromagnetic Compatibility Directive 2014/30/EC through the following standards:

EN 55014-1: 2006 + A1: 2009 + A2: 2011

EN 55014-2: 1997 + A1: 2001 + A2: 2008

EN 61000-3-2: 2006 + A1: 2009 + A2: 2009

EN 61000-3-3: 2008

EN 61000-3-11: 2000

EN 61000-3-12: 2011

EN 61000-6-2: 2005

EN 61000-6-3: 2007

For gas ovens only:

complies with the (EU) GAR Regulation 2016/426 through the following standards:

EN 203-1: 2014 / EN 203-2-2: 2006



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